



Drylac®
Powder Coatings



Architectural Powder Coatings A Complete Guide for Specifiers

High-Performance Powder Coating Solutions for Lasting Architectural Impact

This guide has been developed as a comprehensive resource for architects, specifiers, and design professionals seeking advanced, sustainable, and aesthetically versatile powder coating solutions. Featuring both Super Durable and Hyper Durable powder coatings,

this guide showcases TIGER Drylac® systems engineered for the most demanding architectural and environmental applications—ensuring long-term performance, color fidelity, and design flexibility.

EXTERIOR DURABLE Powder Coatings for Exterior and Interior Architectural Applications – AAMA 2603

TIGER Drylac Exterior Durable weather resistant powder coatings are available in a wide range of finishes, ideal for both exterior or interior architectural applications. These durable powder coatings meet or exceed AAMA 2603 standards and can be applied to any architectural metal regardless of location.

Exterior Durable Product Series:

Series 49: Exterior Durable polyester

Series 149: TGIC-free Exterior Durable with Flex Cure Technology

Learn more in the following catalogues:

[Metallics & Special Effects Vol 3](#)

[RAL Colors + Textured Smooth](#)

Key Benefits:

- An affordable finish suitable for interior and exterior environments including agricultural and construction equipment, metal cabinetry, hand railings, and outdoor furniture with moderate exposure to harmful sunlight
- Available in a wide range of finishes including smooth, textured, metallic, and bright colors
- Compliant with AAMA 2603 performance standards
- Compatible with TIGER Shield System for enhanced corrosion protection.

SUPER DURABLE Powder Coatings **For Exterior and Interior Architectural** **Applications – AAMA 2604**

TIGER Drylac® Super Durable powder coatings are high-performance finishes designed to exceed standard architectural requirements. Ideal for a wide range of architectural metals, including facades, railings, steel, structures, stadium seating, and residential/commercial window and door frames, these coatings provide superior durability and exceptional resistance to weathering and UV exposure.

Super Durable Product Series:

Series 38: Super Durable polyester

Series 138: TGIC-Free Super Durable with Flex Cure Technology

Series 61 & 68: TGIC-Free Super Durable Anodized Effect & polyester systems

Key Benefits:

- Suitable for high-exposure environments including agriculture, construction, playground equipment, military, and outdoor furniture
- Available in a wide variety of finishes including smooth, textured, metallic, and glimmer
- Compliant with AAMA 2604 performance standards
- Also offered in BLM Standard Environmental Colors for minimal visual contrast with natural surroundings
- Compatible with the TIGER Shield System for enhanced corrosion protection

Learn more in the full catalogue:

[Super Durable Vol 3](#)



HYPER DURABLE Powder Coatings For Premium Architectural Aluminum Applications – AAMA 2605

For projects requiring maximum longevity and colorfastness, TIGER Drylac® Series 75 Hyper Durable powder coatings offer unmatched weatherability, formulated to comply with AAMA 2605, the highest performance standard for architectural coatings.

Learn more in the full guide:

Download the **TIGER Drylac®**
Architectural Handbook

Key Benefits:

- Superior gloss and color retention
- Outstanding resistance to chalking, fading, and chemicals
- Excellent edge coverage and mechanical durability
- A dry film thickness of 2.5 mils or greater can be achieved in a single coat
- VOC-free, sustainable alternative to traditional liquid coatings
- Available exclusively to TIGER-approved applicators on pretreated architectural aluminum

TIGER Drylac® powder coatings are engineered for exceptional outdoor performance, delivering multi-decade resistance to UV degradation, humidity, salt spray, and thermal cycling. Whether you specify Super Durable for versatile resilience or Hyper Durable for elite protection, each system ensures lasting value and visual impact.



AAMA 2604 Super Durable Powder Coatings

TIGER Drylac Series 038, 138 & 61

High Performance for Architectural Aluminum

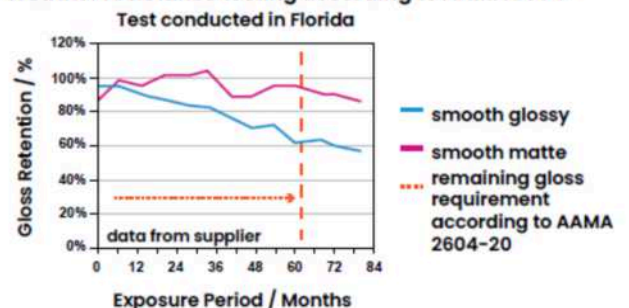
TIGER Drylac® Series 38, 138, and 58 are Super Durable polyester powder coatings formulated for both exterior and interior architectural applications. These systems are fully compliant with the AAMA 2604 standard, ensuring superior UV resistance, color retention, and long-term durability.

Series 38 (TGIC-based) and Series 138 (TGIC-Free with Flex Cure technology) deliver excellent weathering performance, as validated by a 5-year Florida exposure test—achieving <5.0 (Hunter color change) and >30 gloss retention. Series 58 is also fully compliant with AAMA 2604 but is available only to approved architectural applicators.

Weather Resistance Performance Highlights:







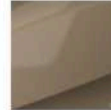




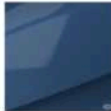
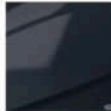

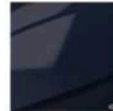
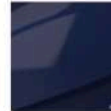





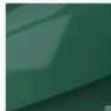


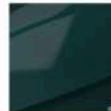

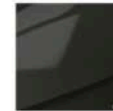




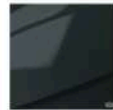





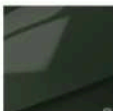

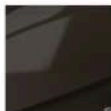


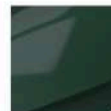


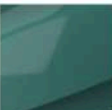


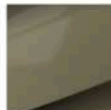


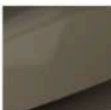

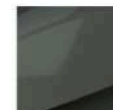


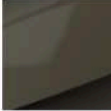
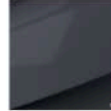
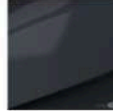
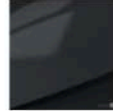


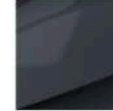


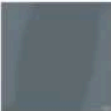





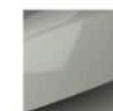
- A 5-year Florida test confirms high gloss retention and stable color across smooth matte and glossy finishes.
- The coatings exceed the minimum AAMA 2604-20 gloss retention thresholds, making them a reliable solution for projects exposed to harsh climates.
- Recommended for use on façades, steel structures, window systems, railings, and other architectural components where advanced weatherability and aesthetic longevity are critical.

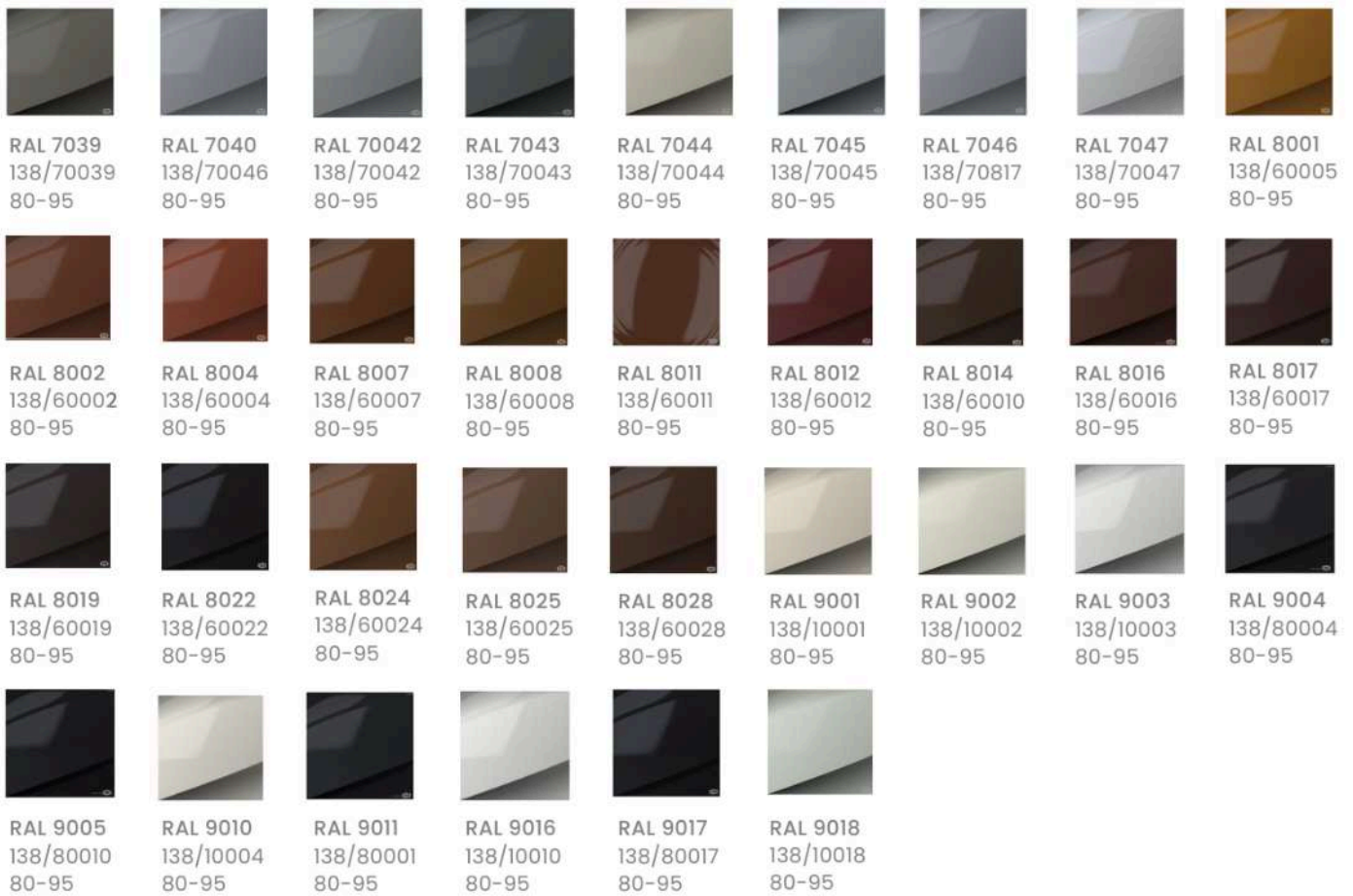
Weather resistance testing according to AAMA 2604



* For detailed performance data and color options, please refer to the TIGER Drylac® Super Durable Color Card or consult your local sales representative

Super Durable RAL Color Selection – Smooth Glossy

								
RAL 1001 138/15001 80-95	RAL 1002 138/20002 80-95	RAL 1013 138/10013 80-95	RAL 1014 138/15014 80-95	RAL 1015 138/15015 80-95	RAL 1016 138/20016 80-95	RAL 1019 138/15019 80-95	RAL 1020 **	RAL 1024 138/20024 80-95
								
RAL 3012 138/30012 80-95	RAL 5004 138/40004 80-95	RAL 5007 138/40007 80-95	RAL 5008 138/40008 80-95	RAL 5009 138/40008 80-95	RAL 5011 138/40011 80-95	RAL 5013 138/40013 80-95	RAL 5017 138/40017 80-95	RAL 5018 138/40020 80-95
								
RAL 5019 138/40019 80-95	RAL 5020 138/40018 80-95	RAL 5021 138/40021 80-95	RAL 6000 138/50000 80-95	RAL 6001 138/50005 80-95	RAL 6003 138/50003 80-95	RAL 6004 138/50004 80-95	RAL 6005 138/50002 80-95	RAL 6006 138/50006 80-95
								
RAL 6007 138/50007 80-95	RAL 6008 138/50008 80-95	RAL 6009 138/50009 80-95	RAL 6011 138/50011 80-95	RAL 6012 138/50012 80-95	RAL 6013 138/50013 80-95	RAL 6016 138/50016 80-95	RAL 6017 138/50017 80-95	RAL 6018 138/50018 80-95
								
RAL 6019 138/50019 80-95	RAL 6020 138/50020 80-95	RAL 6021 138/50021 80-95	RAL 6022 138/50022 80-95	RAL 6026 138/50026 80-95	RAL 6027 138/50027 80-95	RAL 6028 138/50028 80-95	RAL 6029 138/50029 80-95	RAL 6032 138/50032 80-95
								
RAL 6033 138/50033 80-95	RAL 6034 138/50034 80-95	RAL 7000 138/70000 80-95	RAL 7002 138/70007 80-95	RAL 7004 138/70004 80-95	RAL 7005 138/70005 80-95	RAL 7006 138/70006 80-95	RAL 7009 138/70009 80-95	RAL 7010 138/70014 80-95
								
RAL 7011 138/70011 80-95	RAL 7012 138/70012 80-95	RAL 7013 138/70013 80-95	RAL 7015 138/70015 80-95	RAL 7016 138/70016 80-95	RAL 7021 138/70021 80-95	RAL 7022 138/70022 80-95	RAL 7023 138/70827 80-95	RAL 7024 138/70024 80-95
								
RAL 7026 138/70026 80-95	RAL 7030 138/70027 80-95	RAL 7031 138/70031 80-95	RAL 7032 138/70001 80-95	RAL 7033 138/70033 80-95	RAL 7035 138/70035 80-95	RAL 7036 138/70036 80-95	RAL 7037 138/70037 80-95	RAL 7038 138/70038 80-95







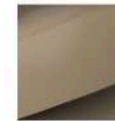



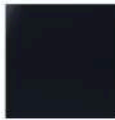

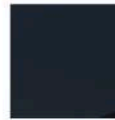

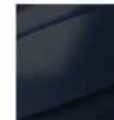
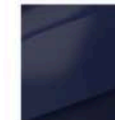











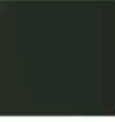
























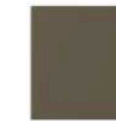


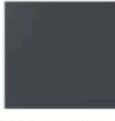



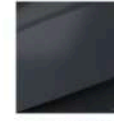







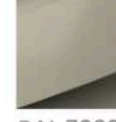
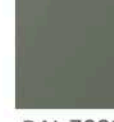

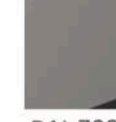








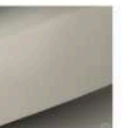

















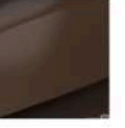










** Super durable finish is available as a custom selection. Additional time may be required for product development. Minimum order quantities will apply. Please contact your representative for further information.

Click or scan to review architectural coatings in realistic 3D,
optimize your selection with confidence.



Super Durable RAL Color Selection – Smooth Matte

								
RAL 1001 ** 20-30	RAL 1002 ** 20-30	RAL 1013 138/15010 20-30	RAL 1014 ** 20-30	RAL 1015 ** 20-30	RAL 1016 ** 20-30	RAL 1019 138/15370 20-30	RAL 1020 ** 20-30	RAL 1024 ** * 20-30
								
RAL 3012 ** 20-30	RAL 5004 ** * 20-30	RAL 5007 ** 20-30	RAL 5008 ** 20-30	RAL 5009 138/47310 20-30	RAL 5011 138/41930 20-30	RAL 5013 138/49940 20-30	RAL 5017 138/40360 20-30	RAL 5018 ** 20-30
								
RAL 5019 ** 20-30	RAL 5020 ** 20-30	RAL 5021 ** 20-30	RAL 6000 ** 20-30	RAL 6001 ** 20-30	RAL 6003 ** 20-30	RAL 6004 ** 20-30	RAL 6005 ** 20-30	RAL 6006 ** 20-30
								
RAL 6007 ** 20-30	RAL 6008 ** 20-30	RAL 6009 ** 20-30	RAL 6011 ** 20-30	RAL 6012 ** 20-30	RAL 6013 ** 20-30	RAL 6016 ** 20-30	RAL 6017 ** 20-30	RAL 6018 ** 20-30
								
RAL 6019 ** 20-30	RAL 6020 ** 20-30	RAL 6021 ** 20-30	RAL 6022 ** 20-30	RAL 6026 ** 20-30	RAL 6027 ** 20-30	RAL 6028 ** 20-30	RAL 6029 ** 20-30	RAL 6032 ** 20-30
								
RAL 6033 ** 20-30	RAL 6034 ** 20-30	RAL 7000 ** 20-30	RAL 7001 138/77900 20-30	RAL 7002 ** 20-30	RAL 7004 ** 20-30	RAL 7005 ** 20-30	RAL 7006 ** 20-30	RAL 7009 ** 20-30
								
RAL 7010 ** 20-30	RAL 7011 138/70415 20-30	RAL 7012 138/79660 20-30	RAL 7013 ** 20-30	RAL 7015 ** 20-30	RAL 7016 138/73570 20-30	RAL 7021 138/70065 20-30	RAL 7022 138/70068 20-30	RAL 7023 ** 20-30
								
RAL 7024 ** 20-30	RAL 7026 ** 20-30	RAL 7030 ** 20-30	RAL 7031 ** 20-30	RAL 7032 138/70062 20-30	RAL 7033 ** 20-30	RAL 7035 138/72160 20-30	RAL 7036 ** 20-30	RAL 7037 138/70349 20-30

								
RAL 7038 138/70276 20-30	RAL 7039 138/73213 20-30	RAL 7040 138/73330 20-30	RAL 7042 138/70215 20-30	RAL 7043 138/74700 20-30	RAL 7044 138/70411 20-30	RAL 7045 ** 20-30	RAL 7046 ** 20-30	RAL 7047 ** 20-30
								
RAL 8001 ** 20-30	RAL 8002 ** 20-30	RAL 8004 ** 20-30	RAL 8007 ** 20-30	RAL 8008 ** 20-30	RAL 8011 ** 20-30	RAL 8012 ** 20-30	RAL 8014 138/62090 20-30	RAL 8016 ** 20-30
								
RAL 8017 ** 20-30	RAL 8019 138/62060 20-30	RAL 8022 ** 20-30	RAL 8024 ** 20-30	RAL 8025 ** 20-30	RAL 8028 138/63930 20-30	RAL 9001 138/10660 20-30	RAL 9002 138/71750 20-30	RAL 9003 138/10268 20-30
								
RAL 9004 ** 20-30	RAL 9005 138/80430 20-30	RAL 9010 138/10020 20-30	RAL 9011 138/81930 20-30	RAL 9016 138/10999 20-30	RAL 9017 ** 20-30	RAL 9018 ** 20-30		

* This standard finish is available as an AAMA 2603 compliant finish. Please reference our website for available matte RAL finishes.

** Super durable finish is available as a custom selection. Additional time may be required for product development. Minimum order quantities will apply. Please contact your representative for further information.

**Click or scan the QR code to download digital files
compatible with your preferred 3D rendering software**



Super Durable Specialty Finishes

Smooth - Glossy



Bianco 302
138/10007
Glossy



Extrusion White
138/10090
Glossy



Grey Classic 303
138/70032
Glossy



Grey Classic 308
138/70054
Glossy



Grey Classic 314
138/70061
Glossy



Creme 301
138/15005
Glossy



Creme 303
138/15007
Glossy



Creme 305
138/15009
Glossy



Marrone 306
138/60026
Glossy



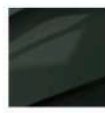
Marrone 308
138/60039
Glossy



Highland 305
138/50039
Glossy



Highland 306
138/50040
Glossy



Highland 307
138/50041
Glossy



Azzurro 307
138/40033
Glossy



Carbon 301
138/80002
Glossy

Smooth - Satin



Seashell White
138/10130
Satin



Bone White
138/10070
Satin



Sky Grey
38/70048
Satin



Ash Grey
138/70025
Satin



Grey
38/70049
Satin



Slate Grey
138/70019
Satin



Taupe
138/70070
Satin



Charcoal Grey
138/70780
Satin



Almond
138/15003
Satin



Sandstone
138/15012
Satin



Sierra Tan
138/15002
Satin



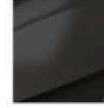
Koko Brown
38/60018
Satin



Medium Bronze
138/60014
Satin



Statuary Bronze
138/60080
Satin



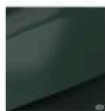
Dark Anodized
Bronze
138/60090
Satin



Redwood
38/30041
Satin



Classic Green
138/50037
Satin



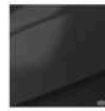
Hartford Green
138/50110
Satin



Military Blue
38/40051
Satin



Jet Black
138/80020
Satin



Wrought Iron
138/80145
Satin



Ivy Green
38/50080
Satin

Metallics



Argento 305
38/90007
Metallic



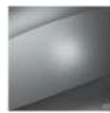
Argento 307
38/90009
Metallic



Argento 308
38/90011
Metallic



Brilliant Sparkle
Silver
138/90080
Metallic



Bengal Silver
138/99999
Metallic



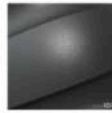
Anodized Silver
138/91021
Metallic



Pearl Dark Grey
CA 9023
138/90015
Metallic



Argento 312
38/90016
Metallic



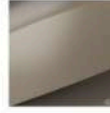
Argento 314
138/90018
Metallic



Starline Silver
38/97445
Metallic



Champagne 302
38/15018
Metallic



Champagne 304
138/15021
Metallic



Medium Bronze
138/60060
Metallic



Neptune Bronze
38/96021
Metallic



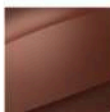
Spartacus
Bronze
38/68008
Metallic



Deore 302
38/20014
Metallic



Venetian Copper
138/68015
Metallic



Pearl Copper
CA 8029
138/60064
Metallic



Pearl Night Blue
CA 5026
38/40127
Metallic



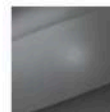
P2 Glimmer SD
138/70190
Metallic



P3 Glimmer SD
138/70200
Metallic



P4 Glimmer SD
138/70220
Metallic



P5 Glimmer SD
138/80180
Metallic



P6 Glimmer SD
138/70210
Metallic



P7 Glimmer SD
138/80190
Metallic



P14 Glimmer SD
138/70230
Metallic



DB 703 Glimmer
SD
138/84340



CA. 1035 Pearl
Beige SD
138/15835



Sun Kissed
Bronze
138/68195

Metallic Smooth - Semi Glossy



Argento 3806
138/71806
Metallic Semi
Gloss



Bianco 3801
138/10460
Metallic Semi
Gloss



Bianco 3802
138/10455
Metallic Semi
Gloss



Deore 3806
138/90420
Metallic Semi
Gloss



Marrone 3801
138/15185
Metallic Semi
Gloss



Mica 3801
138/80348
Metallic Semi
Gloss

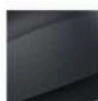


Argento 3801
138/90466
Metallic
Semi Gloss

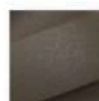
Metallic Fine Texture



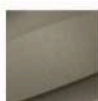
Mica 3802
138/80347
Metallic Fine
Texture Matte



Mica 3806
138/80363
Metallic Fine
Texture Matte



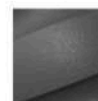
Marrone 3807
138/60835
Metallic Fine
Texture Matte



Terra 3802
138/71815
Metallic Fine
Texture Matte



Americano
138/68020
Metallic Fine
Texture Matte



Argento 3808
138/72231
Metallic Fine
Texture Matte



DB 702 Glimmer
SD
138/70789
Metallic



Tuscan Silver
138/90030
Metallic FT

Metallic Smooth Matte



Mica 3804
138/80367
Metallic Matte



Champagne 3803
138/15190
Metallic Matte



Marrone 3804
38/60808
Metallic Matte



Marrone 3808
138/60820
Metallic Matte



Terra 3803
38/71810
Metallic Matte



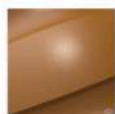
Argento 3803
138/71811
Metallic Matte



Deore 3804
138/90460
Metallic Matte



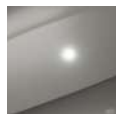
Argento 3804
138/90470
Metallic Matte



Marrone 3802
138/60806
Metallic Matte



Argento 3802
138/80343
Metallic Matte



Sparrow Grey
38/88005
Matte

Smooth Matte



Brick Red
38/30028
Matte



Aged Copper
38/60006
Matte



Interstate Blue
38/40025
Matte



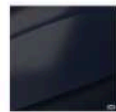
Boysenberry
38/30033
Matte



Fashion Grey
138/70100
Matte



RAL 5013 Cobalt
Blue
38/49940
Matte



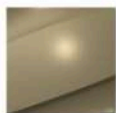
RAL 5011 Steel
Blue
38/41930
Matte

Advanced curing system (Series 138, 139, 149) enabling lower curing temperatures or faster line speeds without sacrificing performance. Meets AAMA 2603/2604 standards.

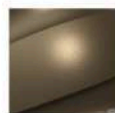
Anodized Effect



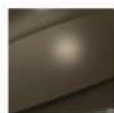
Silver (clear)
61/00015
Anodized Effect



Champagne
61/78003
Anodized Effect



Medium Bronze
61/68002
Anodized Effect



Dark Bronze
61/68001
Anodized Effect



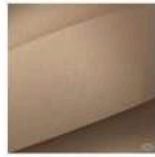
Black
61/80079
Anodized Effect

FlexCURE

Fine Texture



Gold Brown
38/68192
Fine Texture



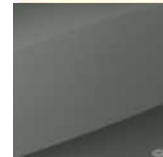
Greco
38/68130
Fine Texture



Weathered Steel
Ambra
38/60499
Fine Texture



Weathered Steel
Viola
38/34005
Fine Texture



Railing Grey FT
138/7011
Fine Texture

Smooth - Semi Glossy



Railing Black
138/81009
Semi Gloss



Railing Grey
138/70110
Semi Gloss



Railing White
138/10008
Smooth Semi
Gloss

Smooth - Glossy



Mica 3804
138/80367
Smooth
Glossy

Smooth - Semi Matte



Pompano
White
138/11401
Semi Matte



Bureau of Land Management (BLM) Environmental Colors



Carlsbad
Canyon Brow
38/16500
BLM



Covert Green
38/50500
BLM



Shale Green
38/52600
BLM



Juniper Green
38/51400
BLM



Sudan Brown
*
BLM



Beetle
*
BLM



Yuma Green
*
BLM



Carob Brown
*
BLM



Shadow Gray
*
BLM

* Please contact your representative for a custom product number.
Minimum orders quantities will apply.



3D Metallic and Fine Texture Innovations

TIGER Drylac® introduces new Super Durable metallic glimmer and fine texture technologies—delivering both visual depth and tactile experience. These premium finishes meet performance requirements while elevating the design expression of architectural surfaces.



Deore 3806
138/90420



Bianco 3801
138/10460



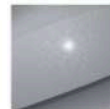
Bianco 3802
138/10455



Marrone 3801
138/15185



Mica 3801
138/80348



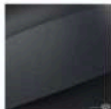
Argento 3801
138/90466



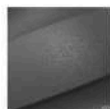
Argento 3806
138/71806



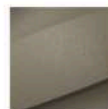
Mica 3802
138/80347



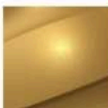
Mica 3806
138/80363



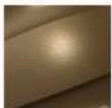
Argento 3808
138/72231



Terra 3802
138/71815



Deore 3804
138/90460



Marrone 3808
138/60820



Champagne 3803
138/15190



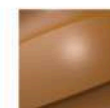
Terra 3803
138/71810



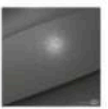
Argento 3804
138/90470



Argento 3803
138/71811



Marrone 3802
138/60806



Argento 3802
138/80343



Mica 3804
138/80367



Marrone 3804
138/60808

AAMA 2605 Hyper Durable Powder Coatings

TIGER Drylac® Series 75 – Superior Performance for Architectural Aluminum

TIGER Drylac® Series 75 represents the highest level of architectural powder coating technology, specifically engineered to meet the rigorous requirements of AAMA 2605-20—the industry’s most demanding standard for organic coatings on architectural aluminum. These hyper durable fluoropolymer coatings provide exceptional resistance to UV exposure, color fade, chalking, and corrosion.

Ideal for monumental architecture, high-rise façades, curtain walls, and marine-adjacent applications, Series 75 delivers long-term protection and color fidelity, even in extreme climates

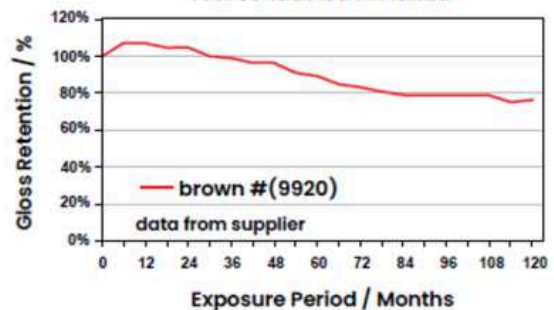
Typical Applications Include:

- Curtain walls, light poles, railings
- High-rise and marine structures
- Premium window and door frames
- Monumental architecture

Weather Resistance Performance

Gloss retention of TIGER Drylac Series 75 (brown #9920) over a 10-year exposure period in Florida, under the AAMA 2605-20 test protocol. The coating consistently to – TIGER Drylac Series 75 coatings meet or exceed the requirements as outlined within AAMA 2605. Please contact your representative for additional information.

Weather resistance testing according to AAMA 2605-20
Test conducted in Florida



Test Highlights:

- Exposure Duration: 120 months (10 years)
- Location: Florida (natural weathering conditions)
- Result: Maintained >70% gloss retention, validating long-term durability



Series 75 Specialty Custom Finishes



Sky Grey
075/70294
45-55



Dark Anodized Bronze
075/60091
30-40



Medium Bronze
075/60088
30-40



Silver Grey
075/70299
45-55



Statuary Bronze
075/60090
30-40



Taupe
075/70307
30-40



Sandstone
075/15061
45-55



Redwood
075/30015
30-40



Interstate Blue
075/40030
30-40



Slate Grey
075/70302
30-40



Sierra Tan
075/15059
45-55



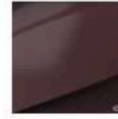
Bone White
075/10079
45-55



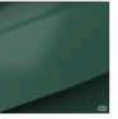
Almond
075/15060
45-55



Brick Red
075/30010
30-40



Boysenberry
075/30014
30-40



Ivy Green
075/50020
30-40



Hartford Green
075/50025
30-40



Aged Copper
075/60087
45-55



Koko Brown
075/60089
30-40



Ash Grey
075/70303
30-40



Military Blue
075/40031
30-40



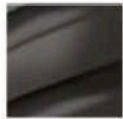
Sea Shell White
075/10081
55-65



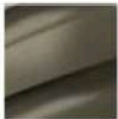
Jet Black
075/80020
35-45



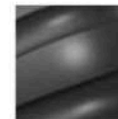
Charcoal Grey
075/70312
30-40



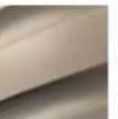
Medium Bronze Metallic
075/68004
Semi Matte



Medium Anodized Metallic
075/68009
Semi Matte



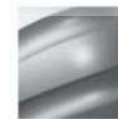
Argento 314 Metallic
075/78009
Semi Matte



Champagne 303 Metallic
075/15046
Semi Matte



Pearl Dark Grey
075/78014
Semi Matte








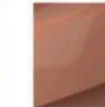
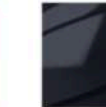

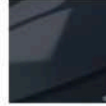
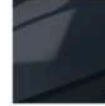
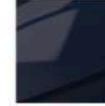






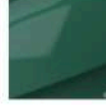
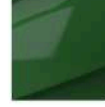
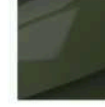

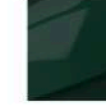

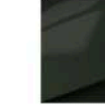



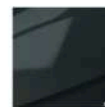




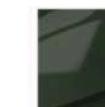
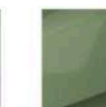



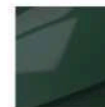









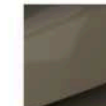

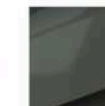


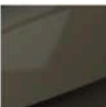
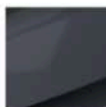
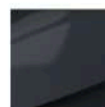
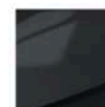
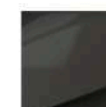
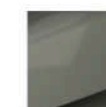


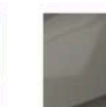



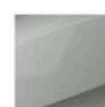


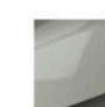
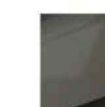



Anodized Silver
075/90127
Semi Matte

Series 75 Specialty Finishes are made to order products. Minimum order quantities will apply. Please contact your representative for additional information.



Series 75 RAL Custom Color Selection

								
RAL 1002 25-70 *	RAL 1013 25-70 *	RAL 1014 25-70 *	RAL 1015 25-70 *	RAL 1019 25-70 *	RAL 1020 25-70 *	RAL 1024 25-70 *	RAL 3012 25-70 *	RAL 5004 25-70 *
								
RAL 5007 25-70 *	RAL 5008 25-70 *	RAL 5009 25-70 *	RAL 5011 25-70 *	RAL 5013 25-70 *	RAL 5017 25-70 *	RAL 5018 25-70 *	RAL 5019 25-70 *	RAL 5020 25-70 *
								
RAL 5021 25-70 *	RAL 6000 25-70 *	RAL 6001 25-70 *	RAL 6003 25-70 *	RAL 6004 25-70 *	RAL 6005 25-70 *	RAL 6006 25-70 *	RAL 6007 25-70 *	RAL 6008 25-70 *
								
RAL 6009 25-70 *	RAL 6011 25-70 *	RAL 6012 25-70 *	RAL 6013 25-70 *	RAL 6016 25-70 *	RAL 6017 25-70 *	RAL 6019 25-70 *	RAL 6020 25-70 *	RAL 6021 25-70 *
								
RAL 6022 25-70 *	RAL 6026 25-70 *	RAL 6027 25-70 *	RAL 6028 25-70 *	RAL 6029 25-70 *	RAL 6032 25-70 *	RAL 6033 25-70 *	RAL 6034 25-70 *	RAL 7000 25-70 *
								
RAL 7001 25-70 *	RAL 7002 25-70 *	RAL 7004 25-70 *	RAL 7005 25-70 *	RAL 7006 25-70 *	RAL 7009 25-70 *	RAL 7010 25-70 *	RAL 7011 25-70 *	RAL 7012 25-70 *
								
RAL 7013 25-70 *	RAL 7015 25-70 *	RAL 7016 25-70 *	RAL 7021 25-70 *	RAL 7022 25-70 *	RAL 7023 25-70 *	RAL 7024 25-70 *	RAL 7026 25-70 *	RAL 7030 25-70 *
								
RAL 7031 25-70 *	RAL 7032 25-70 *	RAL 7033 25-70 *	RAL 7035 25-70 *	RAL 7036 25-70 *	RAL 7037 25-70 *	RAL 7038 25-70 *	RAL 7039 25-70 *	RAL 7040 25-70 *

* Hyper durable finish is available as a custom selection. Additional time may be required for product development. Minimum order quantities will apply. Please contact your representative for further information.

Primer Selections for Corrosive Environments

If your architectural workpieces demand enhanced protection, TIGER Drylac offers a precisely engineered protective base coat tailored for a wide range of applications. Applying this specialized primer adds a critical layer of defense against coating failure, particularly in highly corrosive environments.

TIGER Drylac Series 69 Dryprotector primers feature a premium-grade epoxy chemistry ideal for application on extruded aluminum, aluminum sheet, and other metals. Additional technical information can be found within the technical data sheet located [here](#)

TIGER Drylac® Series 09 primers are specially formulated to accommodate outgassing from porous castings and welded assemblies. For additional technical information please refer to the technical data sheet found [here](#)

For added protection on steel substrates, TIGER Drylac® Series 69 epoxy primers are available with zinc-enhanced formulations. Optimal surface preparation—such as achieving a near white-metal blast profile—maximizes coating performance and extends the lifespan of your steel workpieces. Please refer to the technical data sheet for additional information which can be located [here](#)

Additional information regarding the preparation and coating of steel substrates for installation within corrosive environments can be found within the [TIGER-SHIELD document](#)



Dryprotector
White
69/11001
Primer



OGF
09/73841
Primer



Dryprotector
69/70000
Primer



Zinc Rich Primer
69/90500
Primer

Clear Topcoat

The application of a topcoat can enhance a powder coated finish by adding an extra layer of protection (★), improving depth of image, and allowing for adjustments to the gloss level of the original coating.



Clear smooth
matte
38/00088



Clear smooth,
high gloss
38/00001
Clear



Clear Super Flow
smooth high gloss
44/00110
Clear



Anti Graffiti
Clear SD
44/00118
Clear

★ The application of additional clear coat may not improve the color fastness of the base coat. Please refer to the specific product technical data information sheet or contact your TIGER representative for more information.

Product Performance and Warranty Information

As a global leader in high-performance powder coatings, TIGER Drylac stands behind the proven durability of our products by offering performance warranties exclusively through our network of TIGER Drylac Architectural Approved Applicators.

To request a performance warranty for your project, please contact your TIGER representative. We will gladly assist you in locating a TIGER Drylac Architectural Approved Applicator within your area.

The chart below outlines the expected weathering performance according to the requirements established by the Fenestration and Glazing Industrial Alliance (FGIA) within the organic coating standards AAMA 2603, AAMA 2604, and AAMA 2605.

SPECIFICATION	AAMA 2603	AAMA 2604	AAMA 2605
NATURAL WEATHERING FLORIDA:			
Color Retention	1 year: 'slight' fade	5 years @ <5 delta E	10 years @ <5 delta E
Chalk Resistance	1 year: 'slight' chalk	5 years chalk: #8 rating	10 years chalk: #8 rating
Gloss Retention	no requirement	5 years gloss retention: 30%	10 years gloss retention: 50%
Erosion Resistance	no requirement	<10% loss of original film	<10% loss of original film
Dry Film Thickness	> 2.2 Mil powder coat. See requirements in data sheet	>2.2 Mil powder coat. See requirements in data sheet	>2.2 Mil powder coat. See requirements in data sheet
PRETREATMENT SYSTEMS	Certified chrome or chrome-free	Certified chrome or chrome-free	Certified chrome or chrome-free
ACCELERATED WEATHERING:			
Salt Spray	1,000 hours acidic cyclical	1,500 hours acidic cyclical	2,000 hours acidic cyclical
Humidity	1,500 hours	3,000 hours	4,000 hours
Limited Warranty*	6 year +	10 years +	20 years

* Limited project warranties are available for certified aluminum pretreatments. Contact your representative for further information.



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