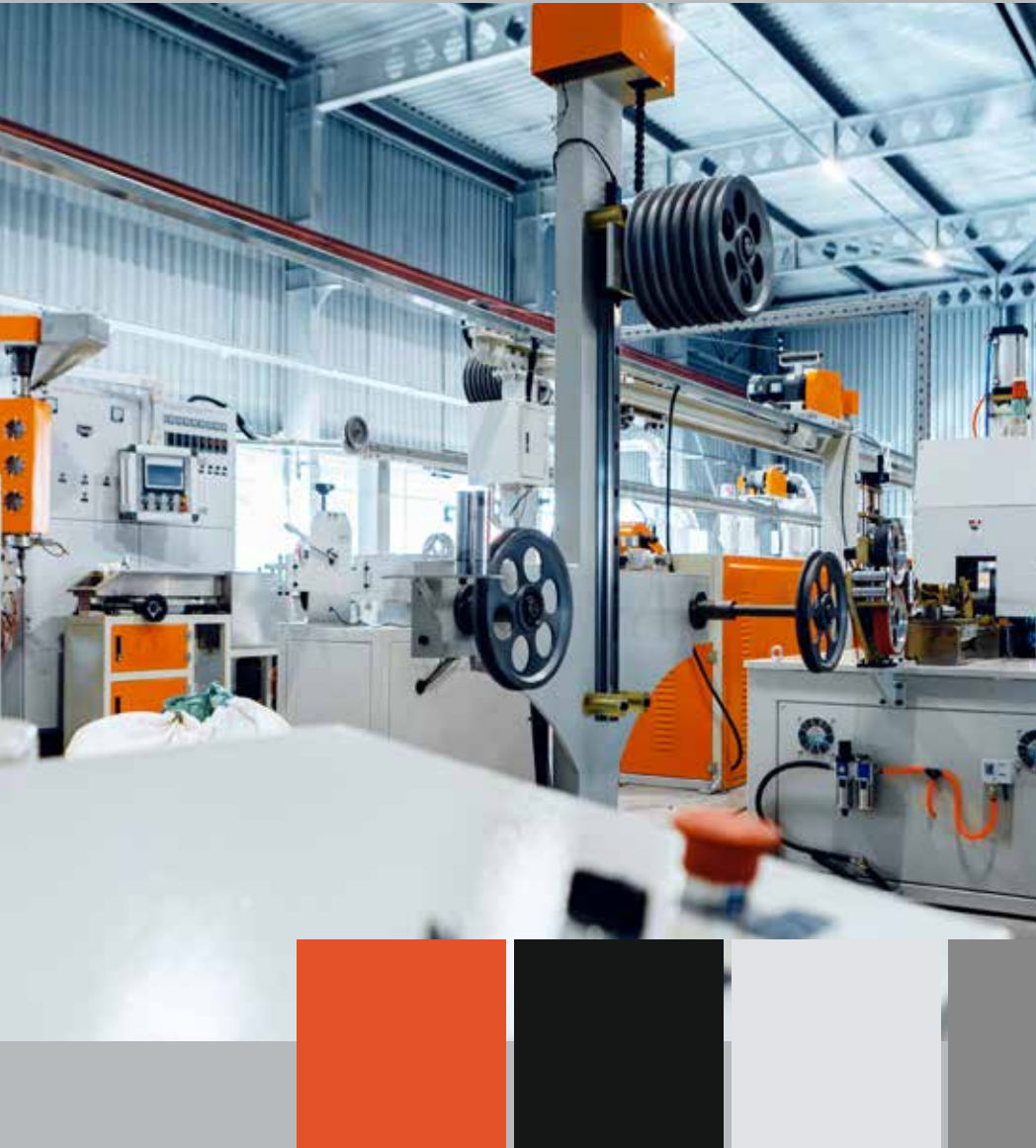




Drylac®  
Powder Coatings



# General Industry

Powder coating for industrial applications

GI



# TIGER Digital Finishes

Color and effect files for a realistic, digital finish visualization

## Your challenge:

Renderings with a realistic visualization of the finish which appropriately represent the color, gloss, effect and texture of the original.

## Our solution:

TIGER Digital Finishes

The innovative digital finishes of TIGER Drylac® are based on real scans\* and offer you the unique opportunity to coat rendered objects with powder with the click of the mouse.

Based on more than 1,600 real scans, TIGER Digital Finishes are available for free download in the following file formats in the TIGER webshop at [www.tiger-coatings.com/shop](http://www.tiger-coatings.com/shop):

.axf, .kmp, .exr\*\*

## Compatible with

KeyShot • Maxwell • AMD Radeon • NVIDIA Iray • Maya • VRED • AUTODESK • Iray Lightworks • 3ds Max • Unity • allegorithmic • UNREAL ENGINE • LUMISCAPHE • OCEAN • DMix Cloud • ASSYST 3D-Vidya • ELSE Corp • SHOEMASTER • ROMANS CAD • DASSAULT SYSTEMES • 3DEXITE DELTAGEN • and many more

## Free download

1. Open the TIGER webshop: [www.tiger-coatings.com/shop](http://www.tiger-coatings.com/shop)
2. Select your favorites from more than 1,600 colors, effects and finishes
3. Download your desired TIGER Digital Finishes

## Tip:

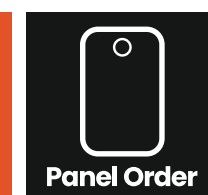
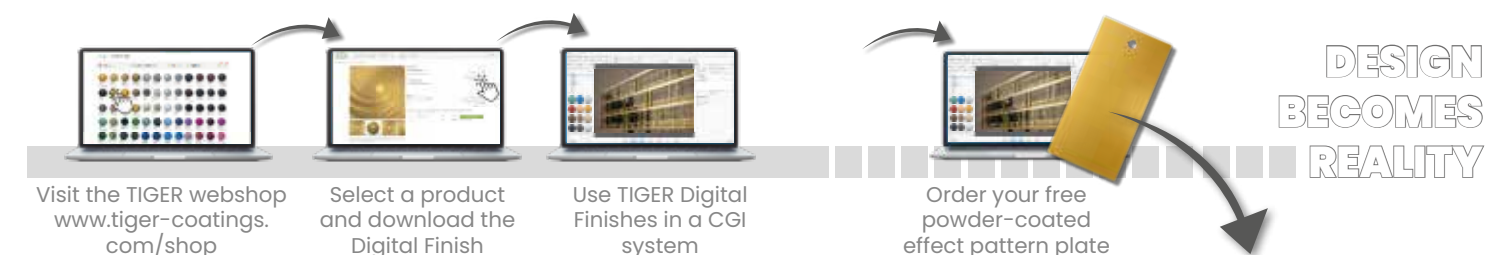
To download multiple digital finishes at once, place the selected TIGER Digital Finishes in your favorites list and download them as a set with a single click.

## Powder coating for industrial applications

Demand for an optimal surface finish is constantly increasing. Product properties such as cost effectiveness and environmental friendliness, as well as the corresponding chemical and functional properties such as a wide selection of colors and surfaces, are prerequisites for meeting the increasing demand for an ideal powder coating. TIGER meets these requirements perfectly with its product range.

Custom special products as well as more than 1,600 colors and effects from stock are used daily in general industry – such as in shelving and warehouse technology, in machine construction, on fittings, door handles and radiators, in store fixtures, for fences and railings, as well as for electronics and computer housings.

Special products such as TIGER SHIELD duplex coating (TIGER SHIELD/Primer) for a high level of corrosion protection, anti-graffiti coatings, thin-film powder, conductive powder coatings and powder coatings that allow for bending round out the versatile product range.



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\* Despite the realistic representation, depending on the quality of the playback device, the images may still deviate from the original color/effect. Therefore, we recommend requesting an original sample powder-coated with TIGER Drylac® to check the color, effect, gloss and texture.

\*\* More file formats coming

1.600  
Produkte  
24/7

[www.tiger-coatings.com/shop](http://www.tiger-coatings.com/shop)





## Machine & housing construction

For machine and housing construction, resistant finishes are required for base materials such as cast iron, steel or aluminum. TIGER delivers consistently excellent powder coating quality in different textures (rough texture, fine texture), finishes and gloss levels, and with functional properties such as resistance to chemicals, corrosion protection or optimized abrasion properties.

## Robust finishes for all requirements

Machines in industrial environments are often exposed to harsh conditions. They frequently come in contact with chemicals, which have an aggressive effect on the coated parts. Hybrid powder coatings ensure both durable quality and resistant finishes. Epoxy-polyester powders are significantly more resistant than conventional coatings and can easily cover weld seams, for example, in the rough texture version. On request by the customer, purely polyester systems are also available.

The TIGER R&D Center is glad to develop the desired finish based on the individual requirements of our customers. Numerous mechanical and chemical tests guarantee that all agreed specifications are fulfilled.

The high quality of the raw materials used as well as the unique formulations of TIGER Drylac® make it possible to coat a greater area with less product. We use only high-quality resins and pigments, avoid unnecessary fillers and thus deliver the highest opacity, even with thin layer thicknesses. The result: Saving important resources with a low fail rate and a **positive EUR/m² balance**.



## Powder coating for applications in machine construction

Finished surfaces in machine construction serve one purpose in particular: providing a consistent appearance across all products. To ensure this, TIGER Drylac® offers exceptional batch-to-batch quality for all product series used.

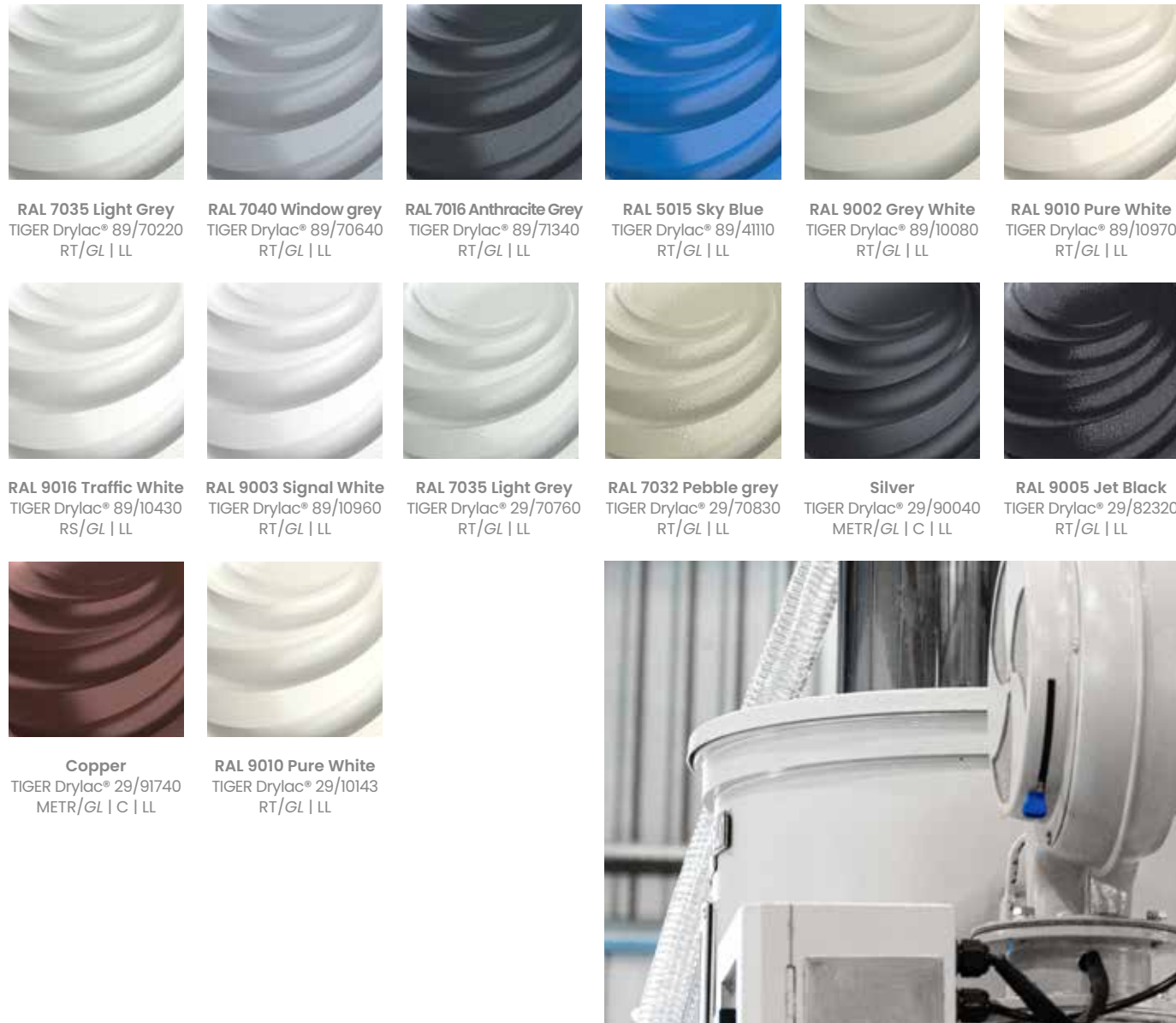
TIGER works closely with wet paint specialists to ensure that powder-coated machine parts do not differ visually from wet-painted ones. Thanks to these partnerships, our customers benefit from the numerous advantages of a system provider: one contact person for both coating solutions, which are perfectly coordinated to each other both visually and technically.





## Machine and housing construction

### Rough texture glossy (indoor and outdoor quality product selection)



### Rough texture matte (indoor quality product selection)



### Fine texture matte (indoor and outdoor quality product selection)



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Metallic effects: Please observe the instructions for application categories A-D in accordance with Technical Data Sheet No. 44.

## Smooth glossy polyester (outdoor quality product selection)

RAL 3020 Traffic Red TIGER Drylac® 59/31040 SM/GL   LL	RAL 7016 Anthracite Grey TIGER Drylac® 59/72830 SM/GL   LL	RAL 7021 Black grey TIGER Drylac® 59/72540 SM/GL   LL	RAL 7032 Pebble Grey TIGER Drylac® 59/72910 SM/GL   LL	RAL 7035 Light Grey TIGER Drylac® 59/72940 SM/GL   LL	RAL 7047 Telegrey 4 TIGER Drylac® 59/70006 SM/GL   LL
RAL 9002 Grey White TIGER Drylac® 59/70520 SM/GL   LL	RAL 9005 Jet Black TIGER Drylac® 59/80530 SM/GL   LL	RAL 9010 Pure White TIGER Drylac® 59/11320 SM/GL   LL	RAL 9016 Traffic White TIGER Drylac® 59/11340 SM/GL   LL	RAL 2000 Yellow Orange TIGER Drylac® 59/25117 SM/GL   LL	RAL 5000 Violet Blue TIGER Drylac® 59/42200 SM/GL   LL

## Smooth matte polyester (outdoor quality product selection)

RAL 9016 Traffic White TIGER Drylac® 59/10290 SM/MT   LL	RAL 7035 Light Grey TIGER Drylac® 59/73780 SM/MT   LL	RAL 7016 Anthracite Grey TIGER Drylac® 59/73570 SM/MT   LL	RAL 7032 Pebble Grey TIGER Drylac® 59/70901 SM/MT   LL	RAL 9005 Jet Black TIGER Drylac® 59/80350 SM/MT   LL	approx. RAL 9006 White Aluminium TIGER Drylac® 59/92910 MET/MT   A   LL

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Metallic effects: Please observe the instructions for application categories A-D in accordance with Technical Data Sheet No. 44.

General industry  
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Whether in a premium flagship store, a traditional department store, a supermarket or conventional retail, store fronts require high-quality surface treatment that corresponds to the specifications of the company. This also includes shelves, lights, furniture and signs in the colors and designs picked by the architects or designers. In the field of store fixtures, TIGER offers a variety of effects from stock as well as custom special solutions.

## TIGER Drylac® for a perfect store design

A store designed according to the corporate identity is the hallmark of any retail and service business. Perfectly coordinated materials, colors and shapes set the perfect stage for the salesroom and create a harmonious overall image that fits the brand. This applies to premium flagship stores just as it does to conventional retail, traditional department stores as well as supermarkets and discount stores.

## Get inspired!

TIGER Drylac® powder coatings open up a wide range of opportunities for surface finishing shelves, furniture, lights or signs: from high-quality single shades, to refined flat matte, to spectacular 3D metallic effects, from an antique, anodized or hammer finish look to smooth, rough or fine textured finishes.





Store fixtures

## Find the perfect finish!

In the TIGER Finish Selector, you can easily filter and select the desired finish according to color family, RAL or NCS. A product number is assigned to each shade, which makes it possible to reorder properly. Furthermore, the batch-to-batch quality consistency of our TIGER Drylac® products guarantees consistent quality regarding colors and effects.

We also develop custom shades on request.



Contact

## Resistant finishes

Our high-quality, stable TIGER Drylac® powder coatings feature high resistance to chemicals such as cleaning or disinfecting agents as well as impressive abrasion resistance, scratch resistance and resistance to mechanical impacts.

## Your partner for sustainable products

TIGER produces its product series as low-emission and sustainably as possible. Our low-temperature powder coatings can be processed at a curing temperature of just 160 °C, thus reducing the energy consumption of our customers.

For coating large-scale parts, we recommend the use of the energy-efficient TIGER Drylac® thin-film powder. Since significantly less powder coating is required here to finish a surface, both costs and material consumption are reduced. For example, thin-film powder coatings are used to coat shelves or wall panels.

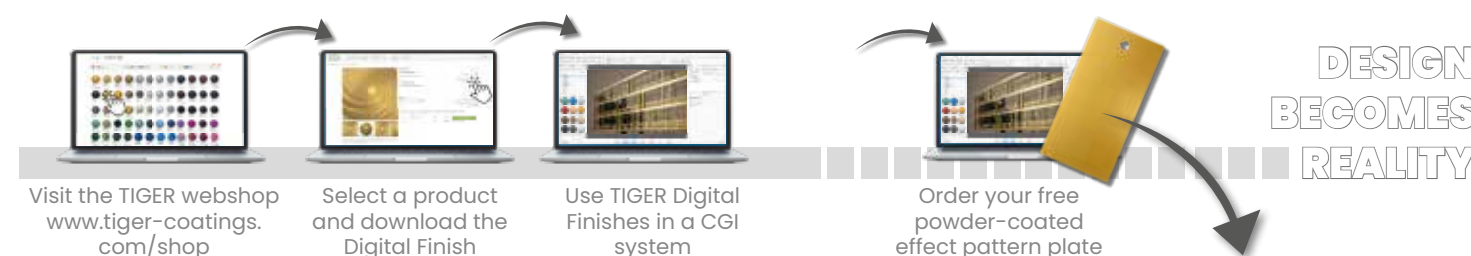


## Want to "try on" our finishes first?

In the TIGER webshop, more than 1,600 TIGER Digital Finishes are available for free download in the file formats .axf, .kmp and .exr. The files are based on real scans of original powder-coated surfaces and offer designers the unique opportunity to finish rendered objects with a powder coating at the click of the mouse in never-before seen realism. Colors, effects, gloss levels and textures can thus be viewed on the screen in brilliant quality.

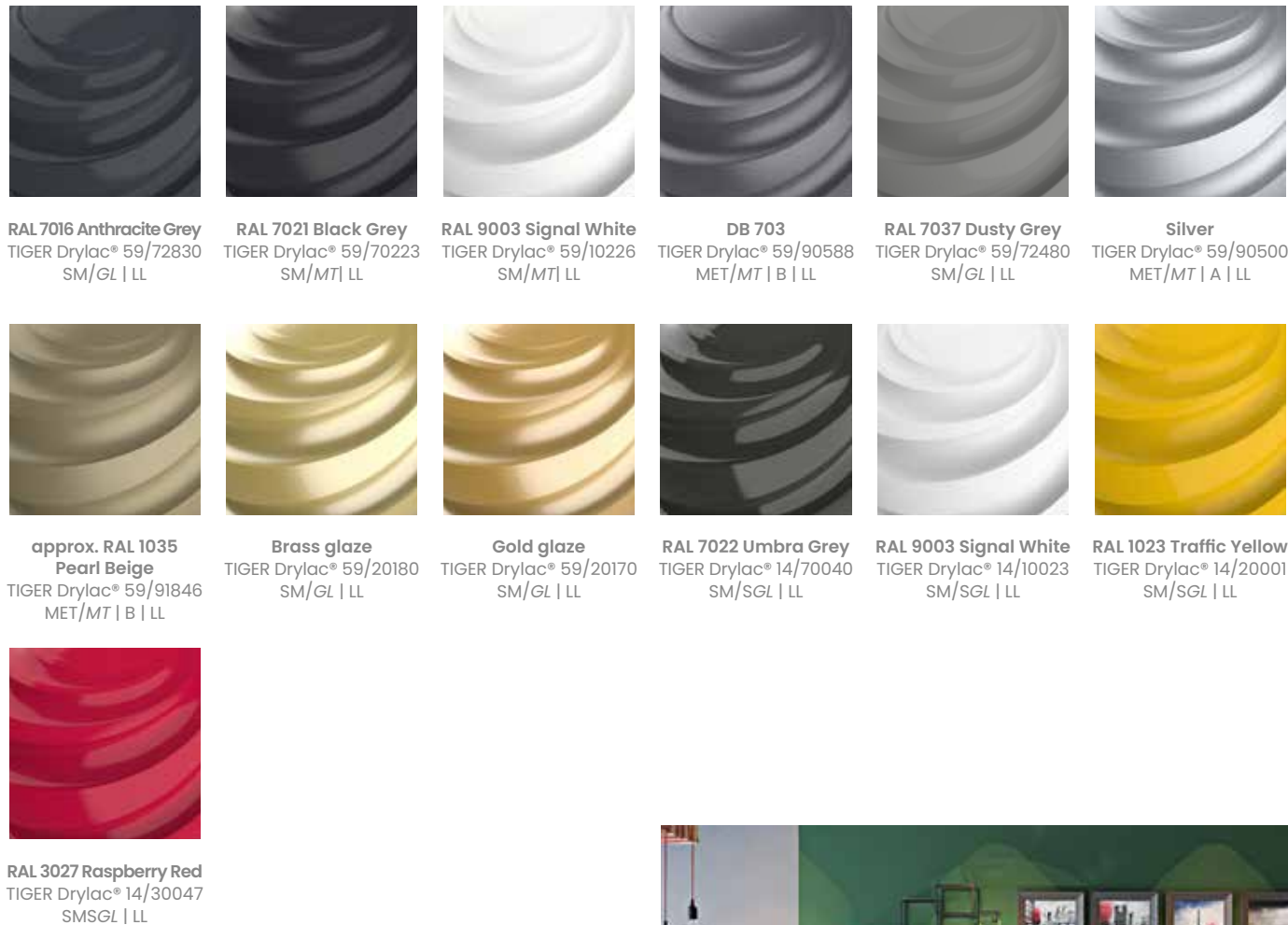
On request, we can also produce scans of customer-specific finishes.

**Contact us!**



Smooth glossy / matte / semi gloss

Metallic glossy | Metallic matte (indoor and outdoor quality product selection)



The colors and effects shown here may differ from the original shade/effect. Please request an original powder-coated sample to check the color and effect.

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Metallic effects: Please observe the instructions for application categories A-D in accordance with Technical Data Sheet No. 44.



## Heating, ventilation, cooling systems, radiators

Surfaces finished with powder coatings are not only visually impressive, they also feature impressive durability and resistance to mechanical and chemical influences.

This is also appreciated by manufacturers of heating and cooling systems, who trust the environmentally friendly coating technology when coating their metal, steel or aluminum products.

Whether for radiators, heaters, AC units, air-heating pumps or boilers, the product range of TIGER Drylac® includes the perfect surface finish for a variety of requirements both indoors and outdoors. Another advantage of sustainable coating processes: TIGER Drylac® powder coatings can be formulated in a low-temperature variant on customer request.

## High-quality finishes for outdoor and indoor equipment

For the heating industry, TIGER offers powder coatings with a variety of colors and effects. The desired color for your corporate identity design on furnaces, boilers, wood chip plants or heat pumps is guaranteed. Our range includes high-temperature resistance, among other special products, for coating stoves.

For outdoor components of AC units or heaters, color and gloss retention plays an important role. The highly weather-resistant powder coating of the TIGER Drylac® Series 68 is a valuable product here.





The colors and effects shown here may differ from the original shade/effect. Please request an original powder-coated sample to check the color and effect.

\*LL = Inventory | SM/GL = Smooth *glossy* | SM/SGL = Smooth *semi gloss* | SM/HGL = Smooth *high gloss* | SM/FMT = Smooth *flat matte* | RT/GL = Rough texture *glossy* | RT/MT = Rough texture *matte* | MET/MT = Metallic *matte* | METR/GL = Metallic rough texture *glossy* | FT/MT = Fine texture *matte* | METF/MT = Metallic fine texture *matte* | MET/GL = Metallic *glossy*  
Metallic effects: Please observe the instructions for application categories A-D in accordance with Technical Data Sheet No. 44.



## Product range with a broad color spectrum

Since the broad color spectrum of this product range covers common colors and effects for facades or windows, outdoor equipment can be finished to match the facade design of the building.

For surface finishing of indoor equipment, which does not require thorough UV protection, chemical-resistant epoxy/polyester hybrid powder coatings are primarily used. Due to simpler storage, however, heating and air-conditioning manufacturers rely on weather-resistant, UV-stable polyester coatings, which can be applied to both indoor and outdoor components.

For radiators, high efficiency in processing, consistent batch-to-batch quality, fulfillment of visual requirements, exact compliance with layer thicknesses, yellowing stability and durability are required as typical properties.

With more than 1,600 spectacular colors and effects, TIGER Drylac® offers the largest finished goods warehouse in the industry and features exceptional batch consistency, fast sampling, delivery reliability and fast delivery times.

## Smooth glossy / matte Metallic fine texture matte (indoor and outdoor quality product selection)



RAL 9010 Pure White  
TIGER Drylac® 09/10120  
SM/MT | LL



RAL 9016 Traffic White  
TIGER Drylac® 09/10140  
SM/GL | LL



200 fine texture Unilux  
Silver Grey  
TIGER Drylac® 29/80069  
METF/MT | C | LL

## TIGER SHIELD: Two coat system, powder coating corrosion protection primer

For maximum protection of outdoor equipment, TIGER has developed a high-quality two coat system that provides lasting corrosion protection for steel and galvanized substrates.

TIGER SHIELD consists of a high-quality primer and extra-durable top coat. The product corresponds to the requirements of ISO 12944-6, ISO 20340 and DIN 55633. With proper application, there is no better protection for your finish!



More info!





## Fittings and pull-outs

Components finished or sealed with a powder coating can be found in flap and guide systems, hinges, and corner cabinet or pull-out systems in every household and business. Furniture fittings are manufactured in the millions and are used in kitchens, cabinets and office furniture.

## Individual requirements – exclusive solutions

Indoors, visual as well as technical requirements have to be met. Product managers therefore rely on different finishes – primarily in smooth, fine or micro-textures. Sophisticated matte shades, satin or glossy finishes achieve a harmonious overall image.

Customer-specific requirements and specifications regarding the color, effect and performance of a finish are developed individually and implemented at the state-of-the-art TIGER R&D Center. By using high-quality pigments, our powder coatings achieve a high opacity even with low layer thicknesses.

## Trusted, tested and proven

For application on pullout rails or furniture fittings, TIGER carries out extensive mechanical tests which verify the finish robustness of our products. Quality testing procedures that are series-specific or coordinated to the specification requirements and standards of the customer, such as salt spray tests, mandrel bend tests or cross-cut tests, guarantee consistently high quality standards.



## Stable powders and personal service

Powder coating is cycle-stable – changes to the color and other effects in comparison to the master sample are not expected. TIGER guarantees original equipment manufacturers (OEMs) a high batch-to-batch consistency, supports them through technical on-site service and ensures a stable production process.

In addition, the coated components of OEMs undergo a customer-specific transport test at the conclusion of the approval process. Here, the goods are exposed to real transport situations in the original packaging to test whether the components will reach the user safely and undamaged.

## Smooth glossy / matte | Fine texture matte

Metallic fine texture matte (indoor quality product selection)



**RAL 7035 Light Grey**  
TIGER Drylac® 89/71530  
FT/MT | LL



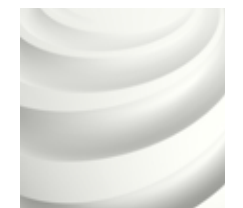
**approx. RAL 9007 Grey Aluminium**  
TIGER Drylac® 89/90100  
METF/MT | B | LL



**RAL 9005 Jet Black**  
TIGER Drylac® 59/80350  
SM/MT | LL



**RAL 9005 Jet Black**  
TIGER Drylac® 89/80160  
FT/MT | LL



**Natural White**  
TIGER Drylac® 09/10160  
SM/GL | LL

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Metallic effects: Please observe the instructions for application categories A-D in accordance with Technical Data Sheet No. 44.





## Ceramic flowerpots

Flowerpots made of ceramic can be given a decorative finish with high-quality powder coating. Refined color glazes, radiant metallic effects or flat matte shades are frequently used here.



## Heavy-duty supports and shelving technology

The surfaces of heavy-duty supports, high-bay shelves or conveyor technology are frequently exposed to large mechanical loads. Timeless shades in smooth or textured finishes give them an attractive visual appearance.

### Smooth glossy | Metallic fine texture matte (indoor and outdoor quality product selection)



<b>Gold glaze</b> TIGER Drylac® 59/20170 SM/GL   LL	<b>Azzurro 3603</b> TIGER Drylac® 68/40411 METF/MT   A   LL	<b>Rosso 3602</b> TIGER Drylac® 68/30326 METF/MT   A   LL	<b>RAL 9016 Traffic White</b> TIGER Drylac® 09/10140 SM/GL   LL
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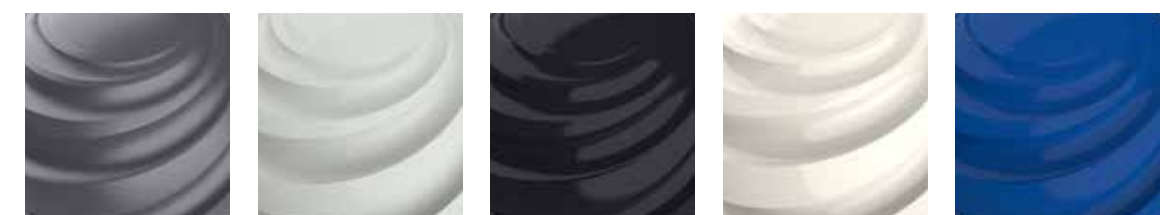
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Metallic effects: Please observe the instructions for application categories A-D in accordance with Technical Data Sheet No. 44.



### Smooth glossy | Metallic glossy / matte (outdoor quality product selection)



<b>DB 703</b> TIGER Drylac® 59/90588 MET/MT   B   LL	<b>RAL 7035 Light Grey</b> TIGER Drylac® 59/72940 SM/GL   LL	<b>RAL 9005 Jet Black</b> TIGER Drylac® 59/80530 SM/GL   LL	<b>RAL 9010 Pure White</b> TIGER Drylac® 59/11320 SM/GL   LL	<b>RAL 5005 Signal Blue</b> TIGER Drylac® 59/43190 SM/GL   LL
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<b>RAL 2004 Pure Orange</b> TIGER Drylac® 59/24530 SM/GL   LL	<b>RAL 7037 Dusty Grey</b> TIGER Drylac® 59/72480 SM/GL   LL	<b>approx. RAL 1023 Traffic Yellow</b> TIGER Drylac® 59/22490 SM/GL   LL	<b>RAL 3000 Flame Red</b> TIGER Drylac® 59/33120 SM/GL   LL	<b>approx. RAL 9006 White Aluminium</b> TIGER Drylac® 59/90600 MET/GL   A   LL
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Special products

General industry imposes a variety of requirements on surface finishing with powder coatings. For this sector, TIGER offers low-outgassing and chemically resistant products, thin-film and low-temperature powder coatings, anti-graffiti coatings as well as conductive or temperature-resistant powder coatings in smooth finishes, rough and fine textures as well as numerous glazes.

Smooth flat matte / semi gloss / high gloss  
(outdoor quality product selection)



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Metallic effects: Please observe the instructions for application categories A-D in accordance with Technical Data Sheet No. 44.

ESD-compatible and conductive powder coatings

Electrostatic charge and its immediate discharge can be counteracted with conductive powder coatings. ESD-compatible and conductive powder coatings protect against sudden transmission of charges between bodies with different electrostatic potentials. ESD powder coatings help prevent rapid discharges and avoid damage, such as during the production of electronic components. TIGER Drylac® ESD coatings are available in different colors and finishes.

Powder coatings	Discharge resistance
TIGER Drylac® standard powder coatings	> 10 <sup>13</sup> Ω
TIGER Drylac® ESD-compatible and conductive powder coatings	< 10 <sup>9</sup> Ω



Deep freezers, refrigerated shelves and cooling counters

Classic shades, various finishes and fast availability are the most important factors why the refrigeration equipment industry also relies on powder coatings from TIGER.

Smooth glossy / matte  
(indoor and outdoor quality product selection)







## Sustainable energy solutions

The much talked-about turning point in the supply and use of energy is in full swing. The departure from and gradual reduction of fossil fuels are and will remain central themes in the energy sector in the coming years. For example, TIGER supports the solar and photovoltaics industry, storage systems, wind turbines or charging solutions (charging stations and wallboxes) for private and public areas with its tailor-made coating solutions. Depending on the place of use, different materials such as aluminum or steel are processed and require resistant finishes in wide-ranging designs. Wallboxes made of fiber composite materials, for example, are processed with TIGER Powder-In-Mold Coatings because it exhibits exceptional mechanical and structural properties.

### Wind turbines and wind energy

Wind energy can be generated both on land (onshore) as well as at sea (offshore). This type of energy generation represents an important pillar in the successful transition from fossil fuels to sustainable methods as part of the energy transformation. TIGER supplies this industry with specialized products that help extend the service life of wind turbines and increase their efficiency.



### Charging solutions (charging stations and wallboxes)

With the growing number of electric cars, the need for charging stations is also increasing. Public charging stations and wallboxes are often finished with weather-resistant or highly weather-resistant powder coatings in a fine texture look. TIGER customers appreciate the diverse selection of more than 1,600 standard products as well as the opportunity to formulate corporate identity colors. In addition, they benefit from the fast availability of special shades, consistent quality, scratch and weather resistance as well as the cleaning stability of the finishes.





## Sustainable energy solutions



### Solar heat and photovoltaics

Mounting rails for PV modules or housings of inverters are frequently coated with powder coatings in order to ensure lasting durability. Together with its customers, TIGER develops products that meet the specific requirements of industrial manufacturing – such as adhesive tests. Since inverters are exposed to extreme temperature fluctuations from  $-30^{\circ}\text{C}$  to  $+45^{\circ}\text{C}$ , weathering stability of the coatings plays an important role.

PV producers also appreciate the exceptional charging of TIGER powder coatings, which makes the powder adhere to the components to an above-average extent. In addition, consistent layer thicknesses, excellent batch-to-batch quality, opacity even with low layer thicknesses and an efficient, high OK rate in the first pass on the system are reasons why customers have put their trust in TIGER for years.

### Storage systems and battery storage devices

Energy storage devices are finding their way into our everyday life. In private households, intelligent products help to provide the power and capacity for heating or charging an electric car even overnight. In the energy or industrial sectors, large storage systems are used to cover peaks or be able to provide large amounts of electricity on a short-term basis as needed.

For outdoor use, we recommend coating storage systems in a two-coat structure with primer and top coat. Depending on the pretreatment and substrate used, this guarantees corrosion protection up to corrosiveness category C5-H. The batch-to-batch quality, consistent, low layer thicknesses and variety of colors and effects for selection are other reasons why customers choose powder coating system solutions made by TIGER.



## Metal processing

In addition to the typical work areas like laser die-cutting, bending, welding or machining components, surface finishing is the last work step in metal processing before the product is delivered to customers.

Tailored to different application areas and specialized to individual requirements, TIGER Drylac® powder coatings offer the highest quality and long-term value preservation for metal surfaces both indoors and outdoors. Our standard range available from stock includes an extensive assortment of RAL and NCS products. We would be happy to help you with the selection process!





## TIGER: A reliable partner around the world

Founded in 1930 as a paint business, today TIGER Coatings is a family-owned business with international operations. With 8 production facilities in Austria, Canada, the US, Mexico and Southeast Asia, 3 research and development centers and a distribution network covering approximately 50 countries, globally, we are always in your neighborhood.

TIGER has global partnerships and boasts personal service, excellent quality and pioneering innovations. Our top priority is the development and manufacturing of custom high-performance products that meet the latest technological standards.

Local production capacities around the globe allow you to source regionally and get TIGER Dry-lac® easily and quickly in the high quality you are used to. Our team assists you in your respective national language and ensures smooth on-site support, whenever it is needed.



## GREEN TIGER

The green gene has always been a fixed part of the TIGER DNA. Forward-looking innovations are an important building block of our structure, and the development of notable milestones in the product range – environmentally friendly powder coatings, water-based digital inks and high-performance polymers for additive manufacturing – reflect our direct path toward a sustainable future. And we've been doing it for more than 90 years.

The success story of powder coatings in industrial surface finishing began in Europe in the 1960s, and has since undergone ongoing innovations and continues to impress users to this day with countless advantages:

- Solvent-free
- Protection and decoration
- Resistant finishes
- Virtually 100% material utilization
- High mechanical strength
- Top results with just one coat
- Easy and neat to process
- Applicable on numerous substrates

## Sustainability is the TIGER way

Furthermore, TIGER focuses on ideas and ways to integrate sustainability into everything the company does. This is based on the United Nations Sustainable Development Goals (SDGs), which apply to all nations, peoples and parts of society and aim to end poverty, hunger and inequality, promote wellbeing and gender equality and ensure a good, healthy life for everyone.

Learn more here about which sustainability goals TIGER will reach and plans to implement by 2030.



More info!



# The living global TIGER network at your service.



## Production facilities

Austria | China | Canada | Mexico | USA | Vietnam

## Affiliated companies and distribution

### Europe

Austria | Belarus | Benelux | Bosnia & Herzegovina | Bulgaria | Croatia | Czech Republic | Estonia  
France | Germany | Great Britain | Greece | Hungary | Italy | Latvia | Lithuania | Macedonia | Poland |  
Romania | Serbia & Montenegro | Slovakia | Slovenia | Spain | Switzerland | Türkiye | Ukraine

### North America

Canada | Mexico | USA

### Asia

China | India | Japan | Taiwan | Vietnam



[www.tiger-coatings.com](http://www.tiger-coatings.com)

